

TORQUE SPECIFICATION

Part tighten	N·m	kgf·cm	ft·lbf
TILT STEERING COLUMN			
Tilt steering shaft	20	210	15
Turn signal bracket set bolt	2.9	30	26 in.·lbf
Column protector set bolt	6.1	60	52 in.·lbf
Column tube support x Column tube	15	150	11
No. 2 intermediate shaft assembly x Main shaft assembly	35	360	26
Steering column assembly set nut	26	270	19
Sliding yoke x No. 2 intermediate shaft assembly	35	360	26
Sliding yoke x Control valve shaft	35	360	26
Steering wheel set nut	50	510	37
Steering wheel pad set screw (Torx screw)	8.8	90	78 in.·lbf
POWER STEERING VANE PUMP (2JZ-GE)			
Rear housing	24	240	17
Pressure port union	83	850	61
Oil reservoir			
Front side	13	130	9
Rear side	24	240	17
Vane pump pulley set nut	44	450	33
Vane pump assembly set bolt	58	590	43
Pressure feed tube x PS vane pump assembly	49	500	36
POWER STEERING GEAR (2JZ-GE)			
Cylinder end stopper	59	600	44
Bearing guide nut	25	250	18
Control valve housing x Rack housing	18	180	13
Rack guide spring cap lock nut	50 (69)	510 (700)	37 (51)
Rack x Rack end	76 (103)	780 (1,050)	56 (76)
Tie rod end lock nut	56	570	41
Turn pressure tube union nut	22 (25)	220 (250)	16 (18)
PS gear assembly set bolt	74	750	54
Return tube x PS gear assembly	40 (44)	410 (450)	30 (33)
Pressure feed tube x PS gear assembly	42	430	31
Front suspension member brace			
Bolt A	119	1,210	88
Bolt B	58	590	43
Sliding yoke x Control valve shaft	35	360	26
Tie rod end x Steering knuckle	54	550	40
Front brake caliper x Steering knuckle	118	1,200	87
Steering wheel set nut	50	510	37

(): For use without SST