

BODY**TORQUE SPECIFICATION**

SSOFF-06

Part tightened	N·m	kgf·cm	ft·lbf	
FRONT BUMPER (Wagon)	-	-	-	
Front bumper cover x Body	5.4	55	48 in·lbf	
BACK DOOR	-	-	-	
Back door lock x Body	12.5	128	9	
Door hinge x Door panel	8.0	82	71 in·lbf	
Door hinge x Body	11.5	117	8	
Door lock striker x Body	23	235	17	
Back door outside handle x Back door outside garnish	4.0	40	35 in·lbf	
REAR WIPER AND WASHER (Wagon)	-	-	-	
Wiper arm x Rear wiper motor	5.5	56	49 in·lbf	
Nut x Rear wiper motor	12	122	9	
Rear wiper motor x Rear wiper motor	5.5	56	49 in·lbf	
BACK DOOR STAY	-	-	-	
Back door stay x Door panel	22	224	16	
Back door stay x Body	19.5	199	14	
SLIDING ROOF	-	-	-	
Drive rail x Bracket	5.5	56	49 in·lbf	
Sliding roof housing x Body	8.0	82	71 in·lbf	
Sliding roof glass x Sliding roof housing	5.5	56	49 in·lbf	
INSTRUMENT PANEL	-	-	-	
Steering wheel nut	35	357	26	
Front passenger airbag assembly x reinforcement	For bolt: For nut:	20 5.5	205 56	15 49
FRONT SEAT	-	-	-	
Seat x Body	38	387	28	
Seatback x Seat adjuster	43	440	32	
Seat cushion x Seat adjuster	21	214	15	
Side airbag cover x Seat back frame	4.7	48	42 in·lbf	
REAR SEAT (Wagon)	-	-	-	
Seatback x Body	21	214	15	
SEAT BELT	-	-	-	
Front Seat Belt:	-	-	-	
Adjustable anchor x Body	42	428	31	
Shoulder anchor x Adjustable anchor	42	428	31	
Retractor x Body	Upper Bolt:	7.5	76	66 in·lbf
Retractor x Body	Lower Bolt:	42	428	31
Inner belt x Seat	42	428	31	
Rear Seat Belt (Sedan):	-	-	-	
Floor anchor x Body	42	428	31	
Inner belt x Body	42	428	31	
Retractor x Body	42	428	31	
CRS anchor set bolt	21	214	15	

SERVICE SPECIFICATIONS - BODY

Rear Seat Belt (Wagon):	-	-	-	
Floor anchor x Body	42	428	31	
Inner belt x Body	42	428	31	
Retractor x Body	Floor side: Roof Side:	42	428	31
CRS anchor set bolt	13.2	135	10	